



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3699-041
Job Sheet 182829



Part No: D3699-041

Job Qty: 1 ea

Part Name: Support Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/4/18

Job Tracking No:

Due Date: 9/14/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP Rev:A 08-04-25 new issue DD verified by:ec IPP Rev:B 08-07-14 revA as per dwg DD
verified by:ec IPP REV:C 17.12.05 ADD MISSING INFO THAT WAS IN INTUITIVE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Waterjet		SC 18/09/18
100	Waterjet	1 pcs	9/14/18	9/14/18	0.00	0.15	Waterjet1		SC 18/09/18
110	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC2 Waterjet-2		SC 18/09/18
120	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC8-3		38
150	Small Fab	1 pcs	9/14/18	9/14/18	0.00	0.05	Small Fab-4		SP 9-89
160	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC5		38
170	HandFinish	1 pcs	9/14/18	9/14/18	0.00	0.05	HandFinish1		DR 18/10/22
180	Powdercoat	1 pcs	9/14/18	9/14/18	0.00	0.05	Powdercoat4		BE 18-10-23
190	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC3		SP
200	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging1-4		SP
210	Small Fab	1 pcs	9/14/18	9/14/18	0.00	0.05	Small Fab-4		SP DAS
220	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC5		38
230	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1	57506	OCT 25 2018 6-89
240	QC21-SA	1 Ea	9/14/18	9/14/18	0.00	0.00	QC21		DAS 9-89 OCT 25 2018

Part Op 100 - 1-Cut as per Dwg D3699 Dwg Rev: A Prog Rev: A ***grain direction along 9.00*** 2- Deburr if
Descriptions: necessary

150 - 1-Counter sink holes and deburr as per dwg D3699 2- Bend as per dwg

180 - START TIME: 8:30 OVEN TEMPERATURE: 320° FINISH TIME: 9:00

210 - Assemble as per dwg D3699

7138839

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.050	6061-T6 .050 Sheet	.4569 sf (.4569 ea)	90-Start up Operation	
MS20426AD3-3	Rivet	2 Ea (2 ea)	210-Small Fab	5018535
MS21059L3	Nut Plate	1 Ea (1 ea)	210-Small Fab	5071352



Container No: S108292



Part: D3699-041

Job No: 182829

Serial No/Batch: S108292

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/06/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.050	0	95	0
210-Small Fab	MS20426AD3-3	2	3,557	0
	MS21059L3	1	212	0
Part Specifications				
Specifications could not be found.				

Plex 9/4/18 9:01 AM Dart.Gagnon.Michelle

